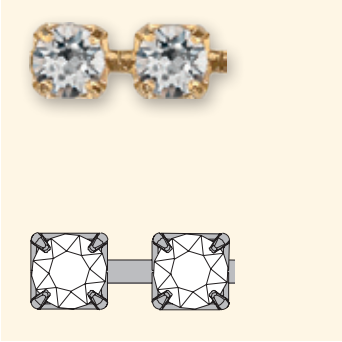
CUPCHAINS & BRASS COMPONENTS

Cupchains are metal chains that integrate Round or Fancy Stones. Cupchains are offered in a large variety of shapes, sizes, colors, and platings.

Brass Components are end fasteners that match Cupchains from our assortment on offer. Also offered are Lobster Claws for Channel and Bead Chains, which are attractive components that are easy to apply.

Article Explanation - Base Item Number <<<

27 004 Round



2	7	0	04
Product category	Stone code (type of stone used)	Setting code	Number of prongs in the setting (always 2-digit code)
2 Cupchains	**1** Baguette **3** Navette **7** Round **8** Square	**0** Basic **1** Extended **2** Skip/String **3** Tiffany **4** Flower	02 04 D4 Snake R4 08 00 Bezel

Ordering Example & Product Variety Explanation <<<

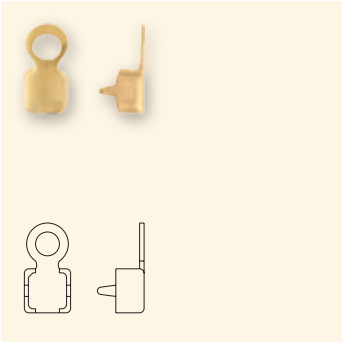
1	27 004	P24	00	C
Material type	Base item number	Stone size	Ring configuration	Back configuration
All Cupchains come in brass unless Sterling is requested. Please consult your customer service representative for special orders. **1** Brass **2** Sterling		3-digit code from respective product matrix	**00** No Rings	**C** Closed **O** Open

C1	Z	1028	F	202
Stone pattern	Plating	Base item art. no.	Foiling	Color of crystal
A1 Crystal with effect **C1** Color **K1** Crystal **02** 2 alternate colors **03** 3 alternate colors **04** 4 alternate colors	Can be added at an additional charge **Z** No Plating **G** Gun Metal Plating* **S** Sterling Silver* **3** Gold* * Anti nickel allergenic	1028 1088 4228 4428 4501	**F** Foiled	Please see the respective color chart at the beginning of this chapter for all available code references.

Not all configurations are available for all articles. Please refer to the respective product matrix for available combinations.

Ordering Example & Product Variety Explanation <<<

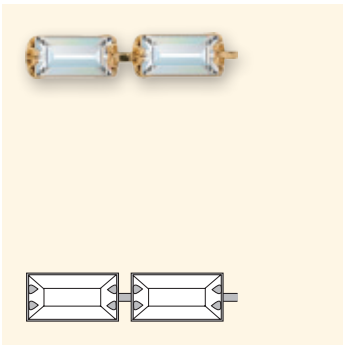
00 011



1	00 011	000	00	0	G
Material type All Brass Components come in brass unless Sterling is requested. Please consult your customer service representative for special orders. **1** Brass **2** Sterling	Base item number Number above product picture always starting with 0	No stone	No ring configuration	No back configuration	Plating Can be added at an additional charge. **Z** No Plating **G** Gun Metal Plating* **S** Sterling Silver* **3** Gold* * Anti nickel allergenic

Not all configurations are available for all articles. Please refer to the respective product matrix for available combinations.

21 004 Baguette



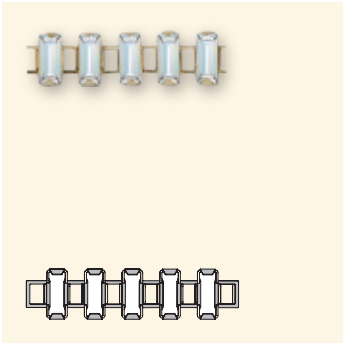
5x2.5 mm

Stone Size		Ring Configuration		Back Configuration		Stone Art. No.
Code	Description	Code	Description	Code	Description	4501
05M	5x2.5 mm	00	None	C	Closed	■

Back Configuration

Closed

21 0D4 Snake Chain



7x3 mm

Stone Size		Ring Configuration		Back Configuration		Stone Art. No.
Code	Description	Code	Description	Code	Description	4501
07M	7x3 mm	00	None	C	Closed	■

Back Configuration

Closed

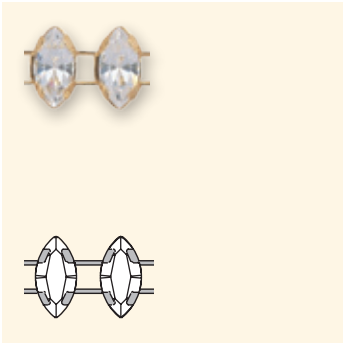
02 09S Snake Chain Foldover

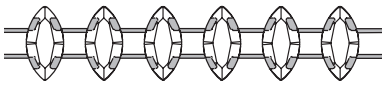
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	7x3 mm
000	None	00	None	0	None	■

05 95S Snake Chain Spring Ring

Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	7x3 mm
000	None	00	None	0	None	■

23 004 Navette Chain





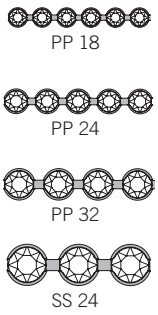
10x5 mm

Stone Size		Ring Configuration		Back Configuration		Stone Art. No.
Code	Description	Code	Description	Code	Description	4228
10M	10x5 mm	00	None	C	Closed	■

Back Configuration

Closed

27 000 Bezel Chain



PP 18

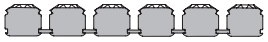
PP 24

PP 32

SS 24

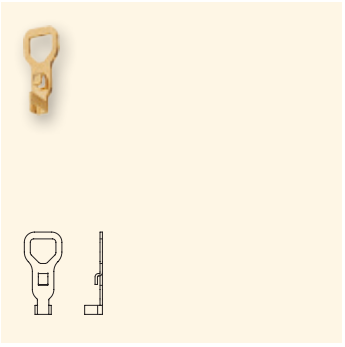
Stone Size		Ring Configuration		Back Configuration		Stone Art. No.
Code	Description	Code	Description	Code	Description	1088
P18	PP 18	00	None	C	Closed	■
P24	PP 24	00	None	C	Closed	■
P32	PP 32	00	None	C	Closed	■
S24	SS 24	00	None	C	Closed	■

Back Configuration



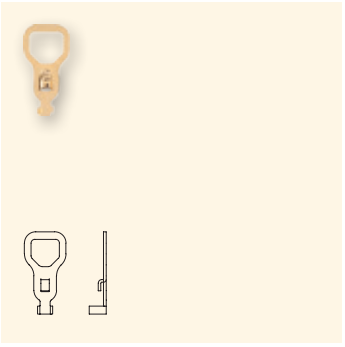
Closed

02 08B Bezel Crimp Foldover



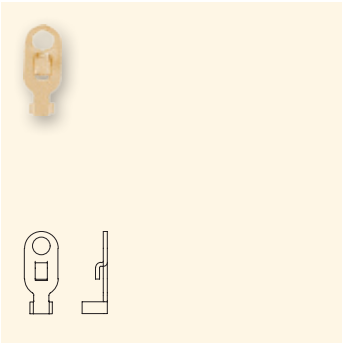
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 32
000	None	00	None	0	None	■

05 81B Bezel Crimp Foldover



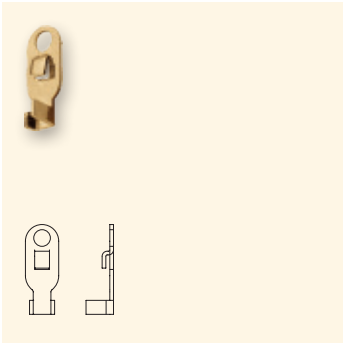
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 24
000	None	00	None	0	None	■

05 82B Bezel Crimp Spring Ring



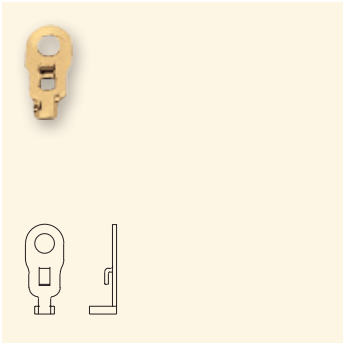
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 24
000	None	00	None	0	None	■

05 83B Bezel Crimp Spring Ring



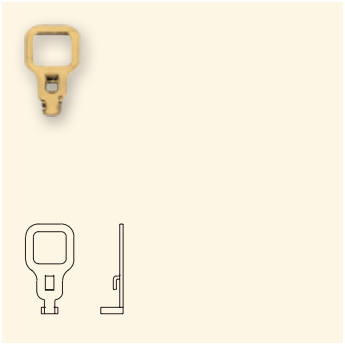
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 32
000	None	00	None	0	None	■

05 94B Bezel Crimp Spring Ring



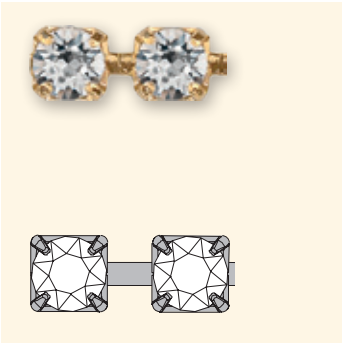
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 18
000	None	00	None	0	None	■

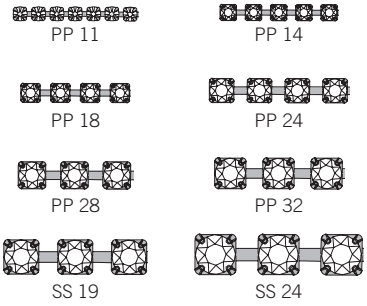
07 41B Bezel Crimp Foldover



Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 18
000	None	00	None	0	None	■

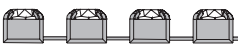
27 004 Round





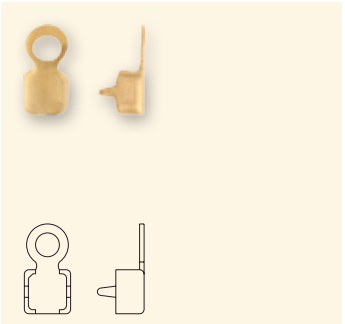
Stone Size		Ring Configuration		Back Configuration		Stone Art. No.
Code	Description	Code	Description	Code	Description	1028 1088
P11	PP 11	00	None	C	Closed	■
P14	PP 14	00	None	C	Closed	■
P18	PP 18	00	None	C	Closed	■
P24	PP 24	00	None	C	Closed	■
P28	PP 28	00	None	C	Closed	■
P32	PP 32	00	None	C	Closed	■
S19	SS 19	00	None	C	Closed	■
S24	SS 24	00	None	C	Closed	■

Back Configuration



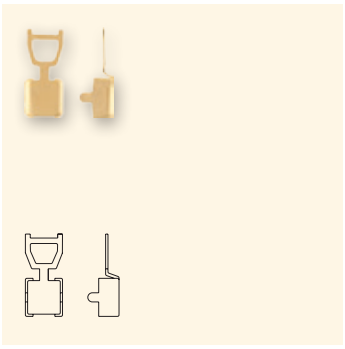
Closed

00 011 Crimp Foldover



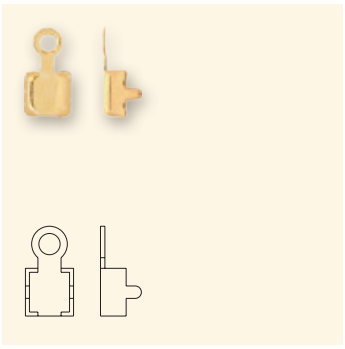
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 11
000	None	00	None	0	None	■

00 248 Crimp Foldover



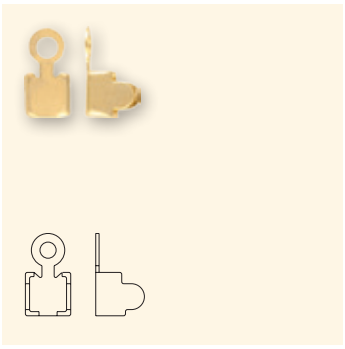
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	SS 24
000	None	00	None	0	None	■

00 286 Crimp Spring Ring



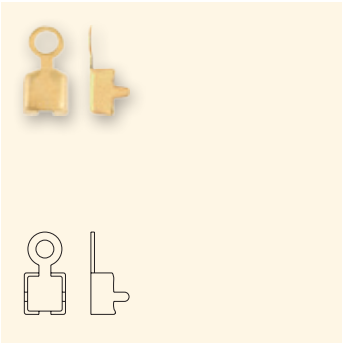
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 14
000	None	00	None	0	None	■

00 582 Crimp Spring Ring



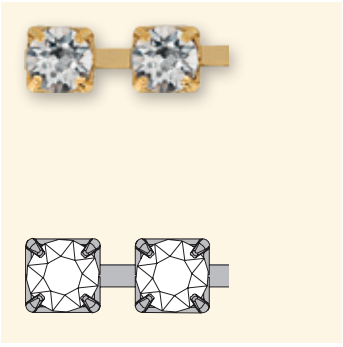
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 24
000	None	00	None	0	None	■

00 594 Crimp Spring Ring



Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 18
000	None	00	None	0	None	■

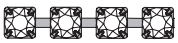
27 104 Round Extended

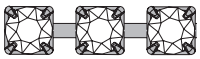


PP 14

PP 18

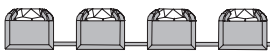
PP 24


PP 32

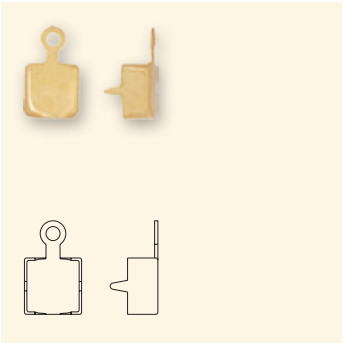

SS 29

Stone Size		Ring Configuration		Back Configuration		Stone Art. No.
Code	Description	Code	Description	Code	Description	1088
P14	PP 14	00	None	C	Closed	■
P18	PP 18	00	None	C	Closed	■
P24	PP 24	00	None	C	Closed	■
P32	PP 32	00	None	C	Closed	■
S29	SS 29	00	None	C	Closed	■

Back Configuration

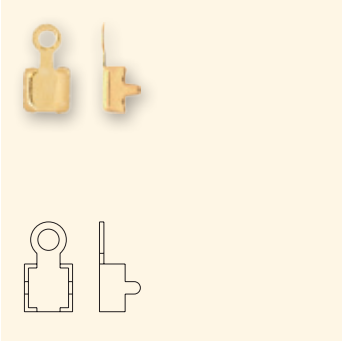

Closed

00 029 Crimp Foldover



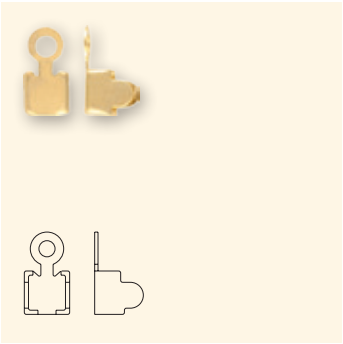
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	SS 29
000	None	00	None	0	None	■

00 286 Crimp Spring Ring



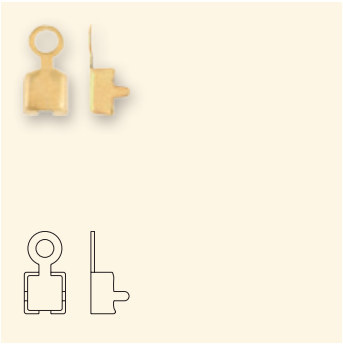
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 14
000	None	00	None	0	None	■

00 582 Crimp Spring Ring



Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 24
000	None	00	None	0	None	■

00 594 Crimp Spring Ring



Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 18
000	None	00	None	0	None	■

27 204 Round Skip

PP 24

PP 24

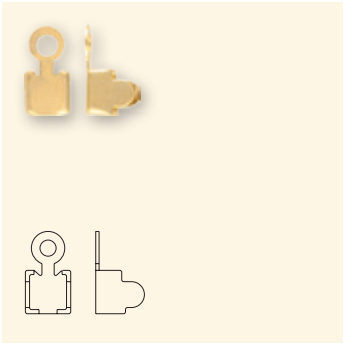
Stone Size		Ring Configuration		Back Configuration		Stone Art. No.
Code	Description	Code	Description	Code	Description	1088
P24	PP 24	00	None	C	Closed	■
P24	PP 24	00	None	O	Open	■

Back Configuration

Closed

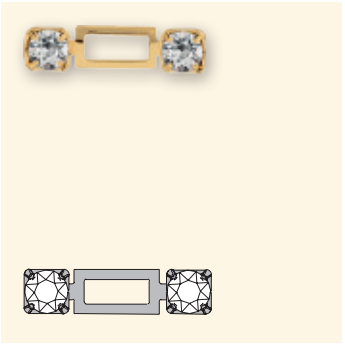
Open

00 582 Crimp Spring Ring



Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 24
000	None	00	None	0	None	■

27 2R4 Round String



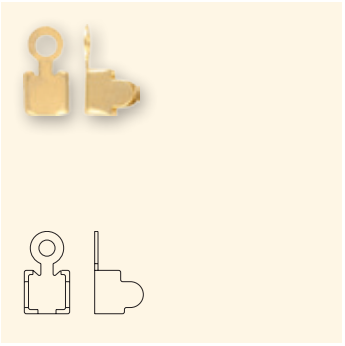
PP 24

Stone Size		Ring Configuration		Back Configuration		Stone Art. No.
Code	Description	Code	Description	Code	Description	1088
P24	PP 24	00	None	C	Closed	■

Back Configuration

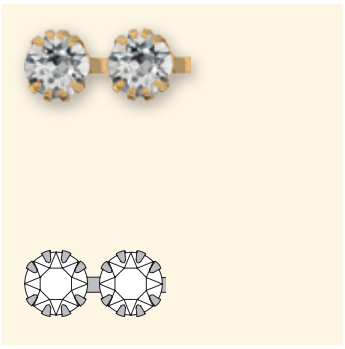
Closed

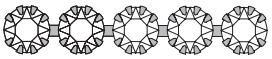
00 582 Crimp Spring Ring



Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 24
000	None	00	None	0	None	■

27 308 Round Tiffany





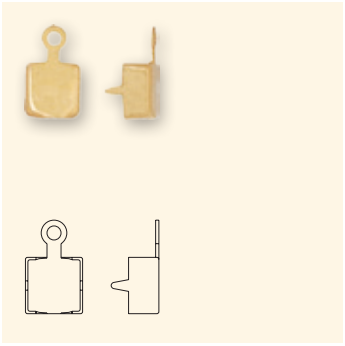
SS 29

Stone Size		Ring Configuration		Back Configuration		Stone Art. No.
Code	Description	Code	Description	Code	Description	1088
S29	SS 29	00	None	C	Closed	■

Back Configuration

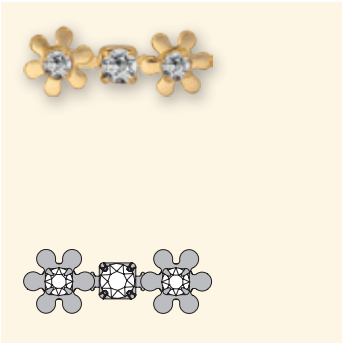
Closed

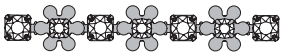
00 029 Crimp Foldover



Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	SS 29
000	None	00	None	0	None	■

27 404 Round Flower





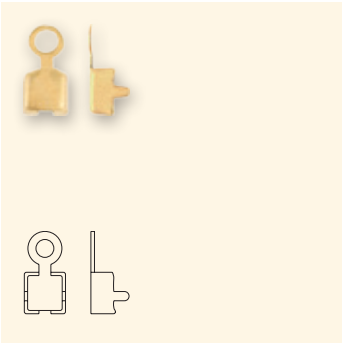
PP 18, PP 24

Stone Size		Ring Configuration		Back Configuration		Stone Art. No.
Code	Description	Code	Description	Code	Description	1088
P18	PP 18, PP 24	00	None	C	Closed	■

Back Configuration

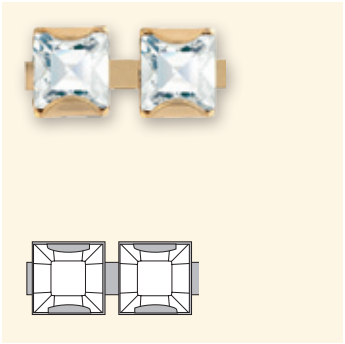
Closed

00 594 Crimp Spring Ring



Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	PP 18
000	None	00	None	0	None	■

28 002 Square



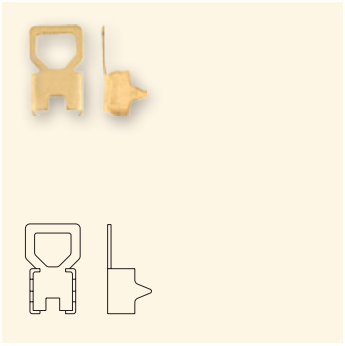
4 mm

Stone Size		Ring Configuration		Back Configuration		Stone Art. No.
Code	Description	Code	Description	Code	Description	4428
04M	4 mm	00	None	C	Closed	■

Back Configuration

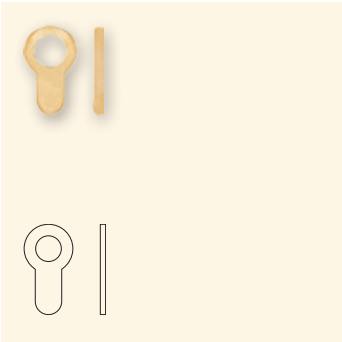
Closed

00 256 Crimp Foldover



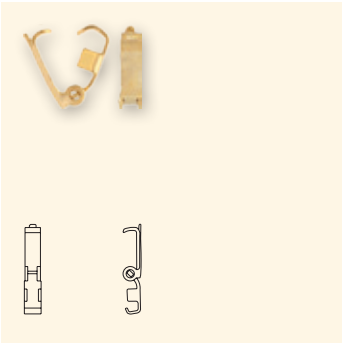
Base Item No.		Ring Configuration		Back Configuration		For Stone Size
Code	Description	Code	Description	Code	Description	4 mm
000	None	00	None	0	None	■

00 578 Solder End



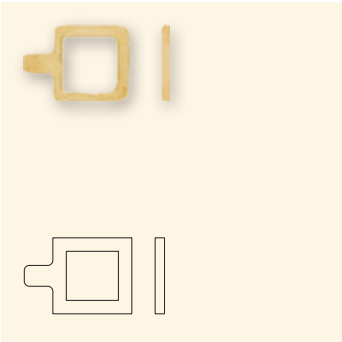
Base Item No.		Ring Configuration		Back Configuration	
Code	Description	Code	Description	Code	Description
000	None	00	None	0	None

01 013 Foldover Raw



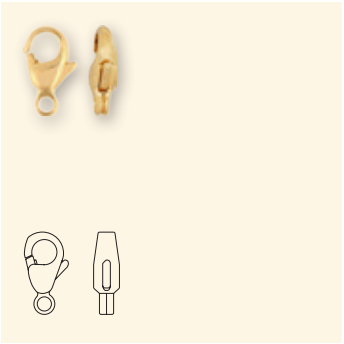
Base Item No.		Ring Configuration		Back Configuration	
Code	Description	Code	Description	Code	Description
000	None	00	None	0	None

01 014 Solder End



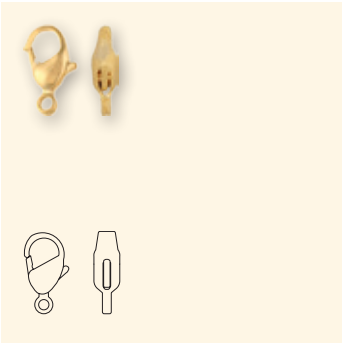
Base Item No.		Ring Configuration		Back Configuration	
Code	Description	Code	Description	Code	Description
000	None	00	None	0	None

01 255 Lobster Claw Small



Base Item No.		Ring Configuration		Back Configuration	
Code	Description	Code	Description	Code	Description
000	None	00	None	0	None

01 256 Lobster Claw Large



Base Item No.		Ring Configuration		Back Configuration	
Code	Description	Code	Description	Code	Description
000	None	00	None	0	None

Stock Program

<<<

These articles can be delivered ex stock Wattens.

21 004

Color/Plating	Size 05M
Crystal Z (001)	■

21 0D4

Color/Plating	Size 07M
Crystal 3 (001)	■
Crystal S (001)	■

27 000

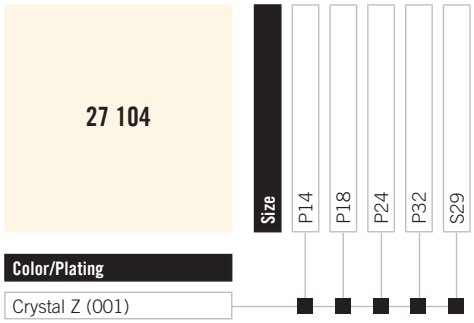
Color/Plating	Size P18	P24	P32	S24
Crystal Z (001)	■	■	■	■
Crystal S (001)	■	■	■	■
Crystal 3 (001)	■	■	■	■

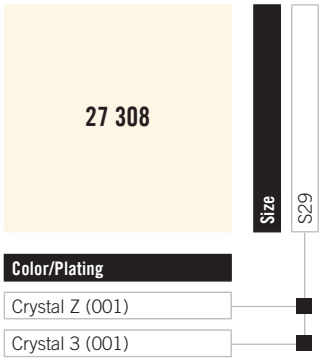
27 004

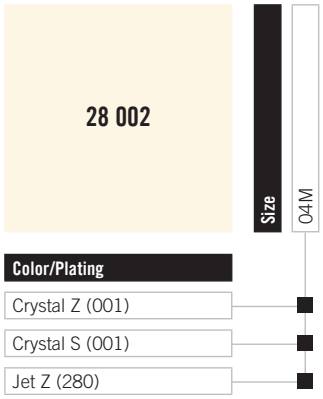
Color/Plating	Size P11	P14	P18	P24	P32	S24
Crystal Z (001)	■	■	■	■	■	■
Crystal S (001)	■	■	■	■	■	■
Crystal 3 (001)	■	■	■	■	■	
Crystal AB Z (001 AB)	■	■	■	■	■	
Crystal Golden Shadow Z (001 GSHA)			■	■	■	
Jet Z (280)	■	■	■	■	■	
Amethyst Z (204)		■	■	■		
Aquamarine Z (202)		■	■	■	■	
Black Diamond Z (215)	■	■	■	■	■	

27 004

Color/Plating	Size P14	P18	P24	P32
Light Amethyst Z (212)	■	■	■	■
Light Colorado Topaz Z (246)	■	■	■	■
Light Peach Z (362)		■	■	
Montana Z (207)	■	■	■	
Peridot Z (214)	■	■	■	■
Sapphire Z (206)		■	■	■
Siam Z (208)		■	■	■
Smoked Topaz Z (220)	■	■	■	
Tanzanite Z (539)	■	■	■	■
Topaz Z (203)	■	■	■	■
White Opal Z (234)	■	■	■	■







Stock Program

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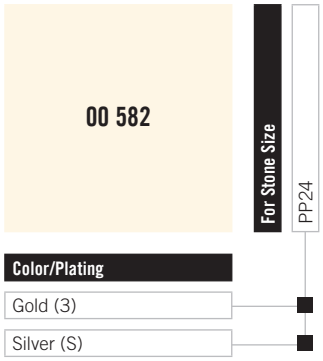
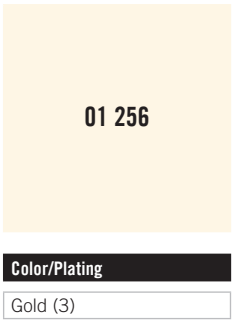
These articles can be delivered ex stock Wattens.





Product Details

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Article Stone Article Number	Stone Size	Stones per meter	Stones per foot
21 004			
4501	5x2.5 mm	143	44
21 0D4			
4501	7x3 mm	186	57
23 004			
4228	7x3 mm	128	39
27 000			
1088	PP 18	273	83
1088	PP 24	220	67
1088	PP 32	171	52
1088	SS 24	139	42
27 004			
1028	PP 11	392	119
1088	PP 14	344	105
1088	PP 18	273	83
1088	PP 24	222	68
1088	PP 28	182	55
1088	PP 32	169	52
1088	SS 19	139	42
1088	SS 24	139	42
27 104			
1088	PP 14	326	99
1088	PP 18	273	83
1088	PP 24	201	61
1088	PP 32	157	48
1088	SS 29	132	41
27 204			
1088	PP 24	138	42
27 2R4			
1088	PP 24	99	30
27 308			
1088	SS 29	125	38
27 404			
1088	PP 18, PP 24	196	60
28 002			
4428	4 mm	204	62